

	<b>TECHNICAL DELIVERY CONDITION</b>	<b>Project: MRS1</b>
<b>Aggregate</b>	<b>First aid kit</b>	<b>DOC No.: GR/TD/5013</b>
<b>BEML Enquiry/ RFQ Reference :</b>		

Sl. No.	Technical Delivery Conditions	COMPLIED	NOT COMPLIED
1	First aid kit shall confirm to the tender drawing No. 525-18086 requirements.	<input type="checkbox"/>	<input type="checkbox"/>
2	The material used shall be austenitic stainless steel to grade SUS304/AISI304 for all stainless steel parts, and shall be procured from reputed stainless steel plate manufacturers.	<input type="checkbox"/>	<input type="checkbox"/>
3	The firm shall submit material test certificate for chemical composition and mechanical properties from the source.	<input type="checkbox"/>	<input type="checkbox"/>
4	Due care shall be taken to ensure quality of welding and after fabrication the weld areas shall be pickled and passivated. Pickling & Passivation process details shall be submitted along with the technical bid.	<input type="checkbox"/>	<input type="checkbox"/>
5	Fabrication of the assembly shall be carried out by qualified welders. Welder qualification certificate and Welding Process Qualification (WPS & PQR) as per EN / ISO / DIN standard shall be submitted along with the technical bid.	<input type="checkbox"/>	<input type="checkbox"/>
6	The exposed surface of latch assembly shall be buff to mirror (No.8) finish as per ASTM A480.	<input type="checkbox"/>	<input type="checkbox"/>
7	The latch assembly is plug welded to item 1 & 2, at the ends the tack welding shall be done and ground finished.	<input type="checkbox"/>	<input type="checkbox"/>
8	<u>Painting:</u> The assembly shall be cleaned and shall be free from oil/grease. The assembly shall be shot blasted with SS grit to a roughness of 20-25 microns and primer painted with epoxy primer to grade EP1119 of M/s. KCC paint to a dry film thickness of 40 micron and subsequently finish painted with polyurethane paint to grade UT 5119 of M/s KCC paint to a dry film thickness of 40 micron. Total dry film thickness shall be 80-120micron. Colour of primer—white, Colour of finish paint - traffic white to shade-RAL 9003, Thinner for EP1119 IS 024 & for UT5119 IS 037U.	<input type="checkbox"/>	<input type="checkbox"/>
9	The supplier shall submit detailed manufacturing process used for first aid kit along with the technical bid.	<input type="checkbox"/>	<input type="checkbox"/>
10	After fabrication, the finish products shall be of sound quality without any defects.	<input type="checkbox"/>	<input type="checkbox"/>
11	All the parts of first aid kit shall be subjected to visual and dimensional inspection. Inspection reports shall be submitted along with supplies.	<input type="checkbox"/>	<input type="checkbox"/>
12	The supplier shall obtain sample approval and fitment trials for first aid kit from BEML before taking up mass production.	<input type="checkbox"/>	<input type="checkbox"/>
13	The First aid kit shall be packed to ensure that no damage will occur during transit & storing at BEML.	<input type="checkbox"/>	<input type="checkbox"/>
14	Part number shall be marked on the assembly. However, use of label for mentioning the part number is not acceptable.	<input type="checkbox"/>	<input type="checkbox"/>

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Signature of the Bidder with Seal  
(Name, Designation & Address)